



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3789-1-PO
Job Sheet 189561



Part No: D3789-1-PO

Job Qty: 10 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/19

Job Tracking No:

Due Date: 2/6/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG D3789 Rev.A IPP Rev. A 19.01.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	2/6/19	2/6/19	0.00	0.00	Purchasing - 1		FEB 04 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	10 pcs	2/6/19	2/6/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 5 - B4B		FEB 04 2019
120	QC 6	10 pcs	2/6/19	2/6/19	0.00	0.00	QC 6 - 38		38
							QC 6 - 42		9-89
							QC 6 - 9		
							QC 6 - 68		
122	Hand Finish								
124	QC 7								
127	powdercoat								
130	Packaging 3-1 - Stock - B4B	10 pcs	2/6/19	2/6/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
140	QC 21 - SA	10 pcs	2/6/19	2/6/19	0.00	0.00	QC 21 - SA - 21		FEB 06 2019

Part Op 100 - Issue P/O to METEC; P/O 042409 - Manufacture D3789-1 as per DWG. -Certificate of Conformity is required

110 - Certificate of Conformity is required

x10 *huber* 28 Jan 2019.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3789-1P	Clamp	10 Ea (1 ea)	100-Purchasing	S150SS4
P. POWDERCOAT → M138997 START: 1:05 CUT: 330° FINISH: 1:35.				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3789-1P	10	0	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S150555



Part: D3789-1

Job No: 189561

Serial No/Batch: S150555

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 02/04/19

LEB 0 1 3018

LEB 0 1 3018

LEB 0 1 3018

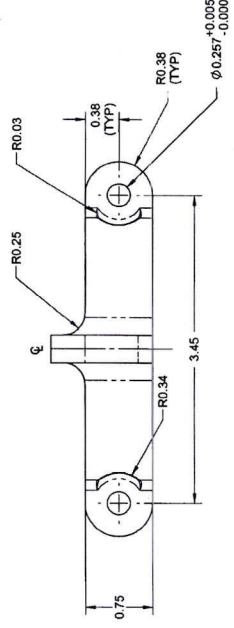
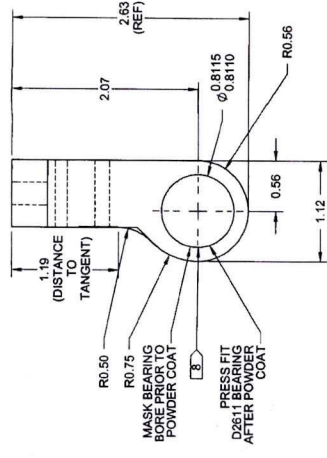
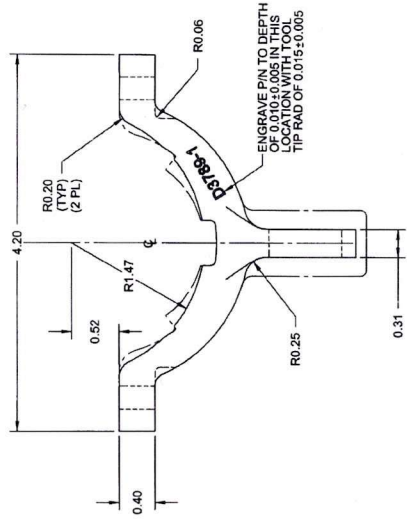
LEB 0 1 3018

Part Specifications

Specifications could not be found.

Plex 1/28/19 12:55 PM dart.Lussier.Patrick

D2611



DEO ATTACHED
RELEASE

D3789-1 CLAMP

DESIGN	HS	HS	DART AEROSPACE LTD
DRAWN	HS	HS	INVESTMENT ONTARIO CANADA
CHECKED	HS	HS	DRAWING NO.
MFG. APPR.	HS	HS	D3789
APPROVED	HS	HS	TITLE
DE APPR.	HS	HS	CLAMP
DATE	08.05.21	HS	SCALE
		HS	NTS
		HS	REV. A
		HS	SHEET 2 OF 5
		HS	SCALE
		HS	NTS
		HS	DATE
		HS	08.05.21



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042409



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042409

PO Date: 1/28/19

Due Date: 2/6/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189561	D3789-1P			Clamp	Firmed	-	2/6/19	10 Ea	0 Ea	10 Ea	\$0.01/Ea	\$0.10
Line Item Note Require ASAP													
Grand Total:												\$0.10	

DAS
38
9.86

each 70.27

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/28/19 12:59 PM dart.Lussier.Patrick

70.20

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Patrick Lussier

Shipment No: 24598
Shipment Date: 04-Feb-2019
Ship Via: Pick up at METEC
Order Number: 3410
Order Date: 01/28/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042409 ✓
Terms: Net 60 Days

----- Quantity -----										
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>		<u>Revision</u>	<u>Job Number</u>	
1	10	10	0	0	EA	DART-D3789-1P Clamp unpainted		A	3410-01	DAL 36 0-86

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 Patrick Lussier



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
10 ✓	D3789-1 ✓	Clamp	A	B127892	Unpainted	42409 ✓

MATERIAL: supplied by DART

DART
36
9-86

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, February 4, 2019